



Supporting your transition to the BTEC Level 2 Technical Occupational Entry for Lean Manufacturing Operatives (Diploma)

This document is for centres/tutors who may wish to move from the Pearson BTEC Level 2 Diploma in Manufacturing (Knowledge & Skills) (603/4344/8) for nonapprentice learners to the Pearson BTEC Level 2 Technical Occupational Entry for Lean Manufacturing Operatives (Diploma).

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Introducing you to the BTEC Level 2 Technical Occupational Entry for Lean Manufacturing Operatives (Diploma)

Introduction:

Available for first teach September 2025, the BTEC Level 2 Technical Occupational Entry for Lean Manufacturing Operatives (Diploma) will be an addition to our current:

• Pearson BTEC Level 2 Diploma in Manufacturing

It is part of our wider suite of Engineering and Manufacturing qualifications specifically designed to support your level 2 post 16 delivery.

Mapped to employer standards:

The BTEC Level 2 Technical Occupational Entry for Lean Manufacturing Operatives (Diploma) is mapped to the following employer standards:

• Lean Manufacturing Operative

Key similarities and differences

Similarities:

• Still all internal assessment



L2

Differences:

- 360 GLH instead of 260 GLH
- 404 TQT instead of 370 TQT
- 7 mandatory units, no optional units
- Authorised Assignments Briefs (AABs) provided for each unit





Mapping guide

| BTEC Level 2 Technical Occupational Entry in Lean Manufacturing Operatives (Diploma) -7 mandatory units | Pearson BTEC Level 2 Diploma in Manufacturing (Knowledge and Skills) - 5 mandatory plus 3 optional | Notes |
|--|---|-------|
| Unit 1 Working Within a Manufacturing Environment | Unit 1 Health and Safety Within a Manufacturing Environment | |
| Unit 2 Workplace Organisational Techniques | Unit 2 Communicating and Working Effectively Within a Manufacturing Environment | |
| Unit 3 Producing Products by Assembly Operations | Unit 3 Working Relationships and Individual Rights and Responsibilities Within a Manufacturing Environment | |
| Unit 4 Preparing, Controlling and Handing Over Manufacturing Operations | Unit 4 Workplace Organisational Techniques | |
| Unit 5 Transferring, Handling and Checking Materials for Manufacturing Operations | Unit 5 Work-related Problem-solving Techniques | |
| Unit 6 Producing and Finishing Products | | |





| Unit 7 Inspection, Analysis and | |
|---------------------------------|--|
| Quality Production | |



